



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3243-041
Job Sheet 179695



Part No: D3243-041

Job Qty: 5 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 05-11-29 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		SC 180704
110	Waterjet	5 pcs	7/18/18	7/18/18	0.00	0.55	Waterjet1		SC 180704
120	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Waterjet-1		SC 180704
130	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC8-2		38
150	Brake NC	5 pcs	7/18/18	7/18/18	0.04	0.49	Brake NC 1		9-88 DAS JB
160	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
170	HandFinish	5 pcs	7/18/18	7/18/18	0.00	0.20	HandFinish1		SA 1807-24
180	Small Fab	5 pcs	7/18/18	7/18/18	0.00	0.21	Small Fab-3		DAS 38
190	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
200	Powdercoat	5 pcs	7/18/18	7/18/18	0.00	0.16	Powdercoat4		Blas 7-25
210	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC3		38
220	Packaging	5 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-1	8/18/18	9-88 9-88 JUL 25 2018
230	QC21-SA	5 Ea	7/18/18	7/18/18	0.00	0.00	QC21		9-88 DAS 21 9-88 JUL 25 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 150 - Form as per Dwg D3243

180 - Install Inserts as per Dwg D3343

200 - *****Mask Holes*****

M 138700

START: 8:50

OUT: 3:30 FINISH: 9:00.

5042200

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	2.7495 sf (.5499 ea)	90-Start up Operation	
FE-032-EF	Inserts Alt: FE-032-MD	20 Ea (4 ea)	180-Small Fab	5057452 14x 5071378 6x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	3	317	0
180-Small Fab	FE-032-EF	20	66	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____
QA Closed: _____ Date: _____

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Step #: _____ Description Work Order Devia _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0" style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rep./Clean ☐</td> <td>Other ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rep./Clean ☐	Other ☐																																														
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